

# Material Testing Charges (5<sup>th</sup> REVISION) 2016

# **PROCESS LABORATORIES**

(ISO-17025 Accredited)







Process Laboratories were initially established in early eighty to meet the analytical requirement of production and service units of steel plants. Later on its specialized material testing facilities were extended for the customers of out side agencies and provide solution to their testing needs with quality, reliability & accuracy.

Process Labs of Pakistan steel are ISO-9001-2008 certified and pioneer in ISO-17025 accredited steel industry labs. Process Laboratories of Pakistan steel is a network of the following laboratories.

- Express Spectral Laboratory.
- Spectral Laboratory
- > XRF Laboratory
- Chemical Laboratory
- Coal / Coke Testing Laboratory
- Refractory Testing Laboratory
- Mechanical Testing Laboratory
- Non-Destructive Testing Laboratory
- Water Testing Laboratory
- Oil & Gas Testing Laboratory
- Macro Structure Laboratory

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Sr.No.	Description	Main test	Testing Charges
2	Instrumental and wet Analysis		
2.1	Ferrous Metals.		
A	Cast iron/ carbon steel/ low & high alloy steel/ special steel	C, Si, Mn, P, S, Ni, Cr, Ti, V, Al, Cu etc Annexure –A Annexure –B	<ul> <li>i) Rs 6000/- per sample up to 05 elements</li> <li>ii) Rs. 1200/ per extra element.</li> <li>Required Sample size/ Qty:</li> <li>i) For instrumental testing 70mmx70mmx20mm</li> <li>ii) For wire sample Dia mim 2mm Length 100mm</li> <li>iii) 50 gm chips</li> </ul>
В	Coating of Galvanized Product	Mass of coating	<ul> <li>Rs 1500= / per sample</li> <li>Required Sample size:</li> <li>100mm x 100mm</li> </ul>
2.2	Special Instrumental Testing.		
	Steel/ cast iron/ ores/minerals/ oxides/ ferro alloys	C & S Or O <sub>2</sub> & N <sub>2</sub>	<ul> <li>Rs 1500= / per sample</li> <li>Required Sample size:</li> <li>50 gm chips/powder</li> </ul>
2.3	Non- Ferrous Metals		
А	Cu & Cu alloys	Cu , Pb, Sn, Zn, Fe, Sb, Al, Ni, Mn, Si etc	i). Rs. 6000/ per sample up to 05 elements.
В	AI & AI alloys	Al, Si, Fe, Cu, Mn, Zn, Ti etc	ii). Rs.1200/ per extra element.
С	Lead Tin and their alloys.	Pb, Sn, Sb, Fe, Al, Zn, Cu, Si, etc	Required Sample size/ Qty:
D	Zinc and zinc alloys	Zn, Fe, Pb, Al, Cd, Cu, Sn, Sb, Si, etc	i) For Instrumental testing 70X70X20 mm.
Е	Silver & silver alloys	Ag, Sn, Cu, Zn, Cd, etc	ii) For wet testing 50 gms chips.

2.4	Materials Testing			
	Raw & Refractory Materials			
A	Iron Ore, Quartz, Mn Ore, Cement, Limestone, Chrome Magnesite Dolomite, Magnesite, Clays, Silica Sand,	Fe(T), TiO <sub>2</sub> , FeO MnO Fe <sub>2</sub> O <sub>3</sub> , Mn(T) SiO <sub>2</sub> , P, S, Al <sub>2</sub> O <sub>3</sub> ,CaO, MgO, Cr <sub>2</sub> O <sub>3</sub> LOI, Alkalies	<ul> <li>i) Rs. 6000/ per sample upto 05 elements.</li> <li>ii) Rs.1200/ per extra element.</li> <li>Required Sample Qty:</li> <li>50 gms powder (100</li> </ul>	
	Ferro Alloys		mesh)	
В	<ul> <li>Ferro silicon,</li> <li>Ferro Manganese,</li> <li>Ferro chrome.</li> <li>Ferro tungsten,</li> <li>Ferro molybdenum.</li> <li>Ferro titanium and</li> <li>Ferro Vanadium</li> </ul>	C, Si, Mn, P, S, Cr W, Mo, Ti, V, Al, etc	<ul> <li>Sample preparation charges:</li> <li>Rs.3500/- in case of Lump form &amp;</li> <li>Rs.2000 in case of granule form will be charged additionally.</li> </ul>	
С	Fluorite	• Moisture, • CaCO <sub>3</sub> , • CaF <sub>2</sub> , • SiO <sub>2</sub>	<ul> <li>Rs. 1500/ per element.</li> <li>Rs. 3000/ for SiO<sub>2</sub></li> <li>Required Sample Qty:</li> <li>50 gms powder (100 mesh)</li> <li>Sample preparation charges:</li> <li>Rs.3500/- in case of Lump form &amp;</li> <li>Rs.2000 in case of granule form will be charged additionally.</li> </ul>	
		<ul> <li>Moisture,</li> <li>Ash,</li> <li>Volatile Matter,</li> <li>Fixed Carbon</li> </ul>	• Rs. 12500/ per sample	
		Ash in Coal	• Rs. 5000/ per sample	
D	Coal / Coke (Proximate/ Ultimate Analysis)	Sulphur (Total)	• Rs. 3000/ per sample	
	Required Sample Qty: 500gms	Free Swelling Index (F.S.I)	• Rs.2000/ per sample,	
		Ash composition. (SiO <sub>2,</sub> Al <sub>2</sub> O <sub>3</sub> , CaO, MgO, Fe <sub>2</sub> O <sub>3</sub> , TiO <sub>2</sub> )	<ul> <li>Rs. 8500/ per sample in case of coal sample.</li> <li>Rs. 5000 will be additionally charged for ash preparation.</li> </ul>	
E	Sodium silicate (water glass)	<ul> <li>Moisture ,</li> <li>Density,</li> <li>SiO2 ,</li> <li>Na<sub>2</sub>O,</li> <li>K<sub>2</sub>O,</li> </ul>	<ul> <li>Rs1500 / per test</li> <li>Required Sample Qty: 500 ml liquid,</li> </ul>	

F	Molasses	<ul> <li>Bulk density,</li> <li>ash,</li> <li>reducing mater as invert su</li> <li>Moisture.</li> </ul>	e Rs1500 / per test Required Sample Qty: 500 ml liquid,
G	Amorphous graphite	• C, Ash, Density.	
н	Commercial / Industria		
	Hydrochloric acid, Phosphoric acid, Sulphuric acid.	<ul> <li>Purity, SO<sub>4</sub>, Density</li> <li>PO<sub>4</sub>, Fe, Cl<sup>-</sup></li> </ul>	
	Caustic Soda, Ammonia	Purity, Density, Fe, $CO_3$ , $SO_4$ , Cl	Rs.1500/ per test     Required Sample Qty:     500 ml liquid,
	Tri Sodium Phosphate	Purity, Density, $CO_3$ , $SO_4$ , $CI$ , $P_2O_5$ , $Na_2O$	50 grams
	Carbon Tetra Chloride	Purity, Density, Chloride, Boiling point range	
I	Packing Material		
	Asbestos sheet Gland packing (Graphite, non- graphite)	Density, Temperature, stability, acid/ alkalis, resistant, oil conten graphite contents, LOI.	
J	Lubricating oil	Viscosity, Specific Gravity, Flash Po (Open/ Closed Cup), Water Content Acidity, (Neutralization No), Penetra Grease, & Receptivity Of Rubber St Mechanical Impurities (Suspended Viscosity index	ts, end taken of take
		(viscosity at 40% <sup>o</sup> C/ 100 )	Required Sample Qty: 1000 ml
к	Water	Alkalinity     Alkalinity     Hardness     CO     Calcium     Magnesium     Am	
3	Physical testing of Refra	ctory & Alloyed materials.	
A	Refractory materials	Refractoriness,	<ul> <li>Rs. 12500/ test Required sample Qty: 200 gm (100 mesh) Sample preparation charges:</li> <li>Rs.3500/- in case of Lump&amp;</li> <li>Rs.2000 in case of granule form will be charged additionally</li> </ul>

		Refractoriness under load	<ul> <li>Rs. 12500/ test</li> <li>Required Sample size: 300X120X80 mm</li> <li>Sample preparation charges</li> <li>Rs.3500/ sample</li> <li>Rs. 1200/ test.</li> </ul>
		<ul><li>Specific gravity,</li><li>Density,</li><li>Porosity.</li></ul>	Required Sample Volume : 50 cm <sup>3</sup> (min) Sample preparation charges: Rs.500/ sample
		Water absorption	• Rs. 1200/ test
		Cold crushing strength	<ul> <li>Rs. 1200/ test</li> <li>Required Sample size         <ul> <li>300X120X80 mm</li> </ul> </li> <li>Sample preparation         <ul> <li>charges</li> <li>Rs.3500/ sample</li> </ul> </li> </ul>
		Moisture content,	• Rs. 1200/ test
		<ul> <li>plasticity index,</li> </ul>	<ul> <li>Rs. 1200/ test</li> <li>Required sample Qty: 300 gm (100 mesh)</li> <li>Sample preparation charges:</li> <li>Rs.3500/- in case of Lump form will be charged additionally</li> </ul>
		Sieve analysis (Range- Annex-G)	<ul> <li>Rs. 2500/ sample upto 04 sieve</li> <li>Rs. 400 per extra sieve</li> <li>Required Sample Qty: 500 grams.</li> </ul>
в	Cement & Concrete	<ul> <li>Bending strength,</li> <li>Compressive strength,</li> <li>Setting time,</li> <li>Soundness Test,</li> <li>Consistency Test.</li> </ul>	<ul> <li>Rs. 1500/ test</li> <li>Required Sample Qty : 05 kg</li> </ul>
		Fineness test	<ul> <li>Rs. 2500/ test</li> <li>Required Sample Qty : 500 gm</li> </ul>
с	Aggregate Concretes.	<ul> <li>Cube compressive strength,</li> <li>cube solid block,</li> <li>cube hollow block,</li> <li>compressive strength,</li> <li>absorption test</li> <li>Moisture contents.</li> </ul>	<ul> <li>Rs. 1500/ test</li> <li>Required Sample size: 150X150X150 mm</li> </ul>

4	Mechanical testing of steel products.	Ultimate Tensile Strength, Elongation, Reduction in area, yield / proof stress at 0.2 %, 0.5 %, 1.0 % Computer Graph Cupping Test Bend Test	<ul> <li>Rs.2600/ sample for UTS including sample preparation.</li> <li>Rs. 800/ test will be additional charged on associate tests.</li> <li>Rs.2400/ test</li> </ul>
		Hardness Test Young Modulus Rank ford (r) value	• Rs.3500/- test
		Impact Test (at room temp)	• Rs.2400/ test
5	Macro structure Macro Examination study Sulphur Print		<ul> <li>Rs. 3000/ test</li> <li>Required Sample size:75X75 mm</li> </ul>
6	Non-Destructive test	ing	
	Non-Destructive testing Within Pakistan steel	Dye penetration test (DPT)	• Rs.6000/ m <sup>2</sup>
A		Radiography	<ul> <li>Rs. 4000/ per exposure/ film (10"x4")</li> <li>Rs.5000/ exposure/ film 15"x4"</li> </ul>
		Ultrasonic test, Magna flux, Eddy current, crack depth.	<ul> <li>Rs.4000/ running meter per test,</li> </ul>
		Thickness measurement (01mm to 90mm)	• Rs.800/ per point,
		NDT Inspector	• 7500/- per Inspector per day.
	Additional charges for outside <b>Pakistan steel</b>	x-ray machine	• Rs.22500/ per day
В		Ultrasonic machine	• Rs.10000/ per day
	(within Karachi)	Isotope Ir.192	• Rs.7500/ per day.
		Transport	• Rs.7500/ per day.

#### ANALYTICAL RANGES FOR CAST IRON.

ELEMENTS	ANALYTICAL RANGES (%AGE)
CARBON (C)	1.40~4.30
SULPHUR (S)	0.001~0.230
PHOSPHOROUS (P)	0.001~2.40
SILICON (Si)	0.002~1.20
	1.0~3.50 0.001~1.20
MANGANESE (Mn)	1.000~4.10
CHROMIUM (Cr)	0.0015~1.20
	1.000~9.10
NICKEL (NI)	0.0025~2.00
NICKEL (Ni)	1.80~7.20
MAGNESIUM (Mg)	0.001~0.12
MOLYBDENUM (Mo)	0.002~2.20
ALUMINUM (Al)	0.001~0.10
	0.001~0.25
COPPER (Cu)	0.20~2.50
TITANIUM (Ti)	0.001~0.450
NIOBIUM (Nb)	0.0025~0.30
VANADIUM (V)	0.001~0.620
LEAD(Pb)	0.003~0.060
TIN (Sn)	0.001~0.240

#### ANALYTICAL RANGES FOR STEEL

#### **Annexure-B**

Elements	Low Alloy Steel	Cr-Cr/Ni- Steel	Mn-Steel
CARBON (C)	0.002~1.40	0.002~2.50	0.002~1.60
SULPHUR (S)	0.001~0.10	0.001~0.35	0.001~0.063
PHOSPHOROUS (P)	0.001~0.120	0.001~0.080	0.001~0.10
SILICON (Si)	0.002~1.60	0.002~2.00	0.002~1.60
Sillicol (Si)	1.40~5.50	1.80~4.20	
MANCANESE (Mr)	0.001~2.30	0.001~1.80	0.10~19.60
MANGANESE (Mn)		1.60~15.20	
	0.0015 8.20	0.0015~2.00	0.0015 4.00
CHROMIUM (Cr)	0.0015~8.30	1.80~32.10	0.0015~4.00
NICKEL (NI)	0.0025~1.60	0.0025~4.50	0.0025 2.80
NICKEL (Ni)	1.40~5.50	4.0~43.40	0.0025~3.80
	0.002 2.40	0.002~0.55	0.002 2.10
MOLYBDENUM (Mo)	0.002~2.40	0.5~6.10	0.002~2.10
	0.001~2.00	0.001~0.27	0.001~0.40
ALUMINUM (Al)	0.001~2.00	0.22~2.10	0.001~0.40
CODDED (Crr)	0.001~0.25	0.001~0.35	0.001~0.53
COPPER (Cu)	0.20~1.20	0.30~6.20	
COBALT (Co)			0.001~0.36
TITANIUM (Ti)	0.001~0.82	0.001~3.20	
NIOBIUM (Nb)	0.003~0.32	0.004~3.00	0.003~0.05
	0.001~0.82	0.001~0.30	0.001~0.340
VANADIUM (V)		0.25~10.00	
LEAD (Pb)	0.003~0.025	0.003~0.110	
BORON (B)	0.0002~0.014	0.0002~0.014	
TIN (Sn)	0.001~0.12	0.001~0.05	0.001~0.19
ZINC (Zn)	0.001~0.027		
ARSENIC (As)	0.001~0.081	0.001~0.12	
ZIRCONIUM (Zr)	0.0015~0.20		

#### ANALYTICAL RANGES FOR NON-FERROUS METALALLOYS ANNEXURE-C

	Cu- Cu						
ELEMENT	Alloy	Al-Pure	Al-Alloy	Zn- Pure	Zn Alloy	Pb Pure	Sn- Sn Alloy
ALUMINUM (Al)	0.50~ 10.60	97.0~99.90	87.0~98.0	0.005~ 0.04	0.20~ 5.15		
IRON (Fe)	0.30~ 1.5	0.04~ 0.40	0.05~ 1.60	0.005~ 0.02	0.02~ 0.16	0.001~0.08	0.001~0.02
TIN (Sn)	0.20~0.60		0.05~0.15	0.002~0.018		0.01~51.1	99.0~99.99 18.0~40.0
BISMITH (Bi)	0.01~ 1.15					0.001~ 0.10	0.001~ 0.10 0.14~0.16
SILICON (Si)	0.05~ 5.85	0.03~ 0.50	0.20~ 11.80		0.005~ 0.08		
PHOSPHOROUS (P)	0.01~ 1.00						
SULPHUR (S)	0.001~ 0.10						
MANGANESE (Mn)	0.05~ 3.40	0.001~ 0.10	0.01~ 1.20		0.001~ 0.11		
NICKEL (Ni)	0.50~ 33.50	0.002~ 0.05	0.01~ 1.65	0.001~ 0.03	0.001~ 0.02		
ZINC (Zn)	0.30~ 31.80	0.002~ 0.20	0.01~1.50	98.0~99.99		0.001~0.02	
LEAD (Pb)	0.20~ 15.50		0.01~ 0.30	0.01~ 0.15	0.004~ 0.15	99.0~99.99	0.001~0.30 57.0~94.0
COPPER (Cu)	98.0~99.99	0.002~ 0.30	0.05~ 9.0	0.001~ 0.015	0.005~ 1.90	0.002~3.06	0.001~0.10 0.04~0.05
MAGNESIUM (Mg)		0.001~ 0.10	0.30~ 3.30	0.001~ 0.02	0.03~ 0.11		
CHROMIUM (Cr)		0.001~ 0.05	0.001~ 0.30		0.001~ 0.18		
TITANIUM (Ti)		0.001~ 0.10	0.001~ 0.20				
CADMIUM (Cd)				0.001~0.02		0.001~0.06	
TIN (Sn)	0.20~0.60		0.05~0.15	0.002~0.018	_	0.001~0.05	
ARSENIC (As)						0.001~0.04	0.001~0.10 0.03~0.05
ANTIMONY (Sb)						0.01~0.12	0.001~0.15 0.50~2.30

#### ANALYTICAL RANGES FOR FERRO-ALLOYS

#### ANNEXURE-D

	ANALYTICAL RANGES (%AGE)							
ELEMENT	Ferro- Vanadium	Ferro- Chrome	Ferro- Silicon	Ferro- Titanium	Ferro- Tungsten	Ferro- Mangnese		
Aluminum (Al)	0.41~2.80	0.001~0.05	0.001~3.50	7.20~10.50	0.001~0.14			
Iron (Fe)	16.0~47.20	10.0~35.0	21.80~50.85	46.85~52.65	15.20~18.13	12.60~15.90		
Silicon (Si)	0.48~1.79	0.20~7.0	20.0~80.0	1.80~3.80	0.20~1.75	0.30~2.0		
Phosphorous (P)	0.020~0.043	0.01~0.05	0.01~0.10	0.001~0.03		0.10~0.35		
Sulphur (S)	0.008~0.040	0.003~0.10	0.001~0.03	0.001~0.03		0.001~0.03		
Manganese (Mn)	0.16~0.35	0.10~1.30	0.05~60.0	0.52~1.15		75.0~86.40		
Nickel (Ni)	0.001~0.06	0.01~0.20	0.003~0.15			0.05~0.15		
Arsenic (As)					0.001~0.10			
Copper (Cu)	0.001~0.06	0.01~0.05	0.05~0.15	0.001~0.15		0.01~0.06		
Magnesium (Mg)			0.001~0.025					
Chromium (Cr)	0.001~0.60	41.0~75.0	0.01~0.25			0.001~0.05		
Titanium (Ti)		0.20~6.50	0.01~0.15	37.15~38.20				
Calcium (Ca)			0.01~0.35					
Magnesium (Mg)			0.001~0.025					
Tungsten (W)					50.00~81.00			
Vanadium (V)	50.00~81.00	0.05~0.40	0.001~0.01					

#### ANALYTICAL RANGES FOR MATERIALS

#### **ANNEXURE-E**

CONSTITUENT ANALYSED	IRON ORE/ SINTER/ SLAGS	Mn-ORE
Fe (Total)	31.0~68.74	3.00~34.0
SiO <sub>2</sub>	0.30~18.0	2.00~38.00
Al <sub>2</sub> O <sub>3</sub>	0.10~7.00	0.10~6.00
CaO	0.10~18.00	0.10~14.40
MgO	0.03~10.70	0.10~4.80
TiO <sub>2</sub>	0.01~6.40	0.01~0.50
Mn	0.01~8.0	13.00~48.0
Р	0.01~0.60	0.02~0.60
S	0.01~0.50	0.01~0.50

#### ANALYTICAL RANGES FOR REFRACTORY MATERIALS

**ANNEXURE-F** 

Constituent Analyzed	Limestone	Dolomite	Refractory Clays	Quartzite/ Silica Sand	Chrome Magnesite	Magnesite
Fe <sub>2</sub> O <sub>3</sub>	0.05~4.90	0.09~14.14	0.13~14.55	0.012~5.40	1.25~20.07	0.01~20.0
SiO <sub>2</sub>	0.40~6.84	0.50~15.60	10.34~62.76	54.0~98.90	2.59~24.30	0.80~19.40
Al <sub>2</sub> O <sub>3</sub>	0.10~6.27	0.17~5.10	18.30~60.20	0.03~4.20	11.62~29.96	0.90~14.70
CaO	40.45~55.40	22.48~39.71	0.06~10.84	1.50~10.03	0.05~3.57	0.01~6.80
MgO	0.20~8.04	9.15~20.90	0.05~7.67	0.02~4.21	15.54~63.00	53.50~96.56
MnO	0.01~0.03	0.01~0.20			0.01~0.10	0.01~0.15
TiO <sub>2</sub>	0.01~0.20	0.10~0.15	0.01~7.70	0.017~5.12		0.01~5.12
Р	0.002~0.20	0.001~0.40	0.01~0.40	0.001~0.10	0.001~0.23	0.01~0.50
S	0.005~0.10	0.005~0.10		0.001~0.04		0.01~0.50
K <sub>2</sub> O			0.094~12.10		$Cr_2O_3 =$ 13.40~48.14	$Cr_2O_3 = 0.20 \sim 17.20$
Na <sub>2</sub> O						0.01~1.40
ZrO <sub>2</sub>			0.001~0.006		0.01~0.20	

#### SIZES FOR SIEVE ANALYSIS

#### ANNEXURE-G

S.No.	SIZE (mm) ASTM	S.No.	SIZE (mm) ASTM
1	5.00	13	0.84
2	4.00	14	0.63
3	3.15	15	0.59
4	2.83	16	0.50
5	2.50	17	0.40
6	2.38	18	0.315
7	1.68	19	0.20
8	1.60	20	0.15 (100 MESH)
9	1.40	21	0.075 (200 MESH)
10	1.19	22	0.063 (230 MESH)
11	1.00	23	0.05
12	0.90		

### Special Consolidated offer

Note: In case of raw material san	ample should be 50 gram in	100 mesh otherwise additional Rs.3500/-
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Material	Test Parameter	Testing Charges
Iron Ore	Fe(T), FeO, Fe <sub>2</sub> O <sub>3</sub> , SiO <sub>2</sub> , Al <sub>2</sub> O <sub>3</sub> , CaO, MgO, TiO <sub>2</sub> , MnO, P, S, LOI & Alkalies	• Rs. 15600/ per sample
Mn-Ore	$Mn(T)$ , $MnO$ , $SiO_2$ , $Al_2O_3$ , $CaO$ , $MgO$ , $TiO_2$ , $Fe(T)$ , P, S, Alkalies & LOI.	• Rs. 14400/ per sample
Coal	Moisture, Ash, Volatile mater, Fixed carbon, Sulphur (T) & Free Swelling Index (FSI).	• Rs. 17500/ per sample
	Ash Composition	• Rs. 13500/ per sample.
Steel	C, Si, Mn, P, S	Rs. 6000/ per sample
	Ultimate Tensile Strength, Elongation, Reduction in Area, Yield / Proof Stress at 0.2 %, 0.5%, 1.0%.	<ul> <li>Rs.2600/ sample for UTS including sample preparation.</li> <li>Rs. 800/ test will be additionally charged on associate tests.</li> </ul>
	Bend Test	<ul><li>Rs. 2400/ per sample.</li><li>Including sample preparation.</li></ul>

will be charge for Lump form sample and Rs.2000/- for granule form sample.

#### Terms & Conditions.

- i). Samples are to be delivered at Pakistan Steel premises.
- ii). Payment is to be made in advance through pay order / demand draft in favour of Pakistan Steel.
- iii).15% SST will be charged additional on per sample testing.
- iv). Additional charges for sample preparation will be charged as under:
  - a) Rs.3500/- in case of sample in Lump form,
  - b) Rs.2000 in case of sample in granule form.
  - c) Rs.800 for chips formation in case of steel sample.
  - d) Rs.5000/- will be charged for Ash preparation in case of coal sample.
- v). Retention time for all types of samples is 15 days.
- vi). "TAT" turnaround time would be 05 to 07 working days. (ordinary service charges) added
- vii). "TAT" turnaround time would be 04 working days. (Express service charges) added.
- Note: for Express service 50% additional would be charged on ordinary fee. added.
- Client 's responsibilities for NDT testing out side Pakistan steel (within Karachi)
- a) Scaffolding, lighting, power, water or any other requirement.
- b) Arranging entry / exit gate pass for Pakistan steel personnel & material.
- c) Safety & security of NDT equipments and manpower deputed at site.
- For further details please contact

#### DY. Chief. Engr (Process Labs) Pakistan Steel Bin Qasim Karachi-75000

#### Fax: 021-34750156 Phone: 34750271-99264222

#### Ext: 4695 DCE- Incharge. Process labs.

#### Industrial liaison Officer: Ext 4951

### WE PROVIDE COMPLETE SOLUTION TO YOUR TESTING NEEDS

## WITH

# QUALITY, RELIABILITY & ACCURACY



For further details please contact Dy. Chief. Engr (Process Labs) PAKISTAN STEEL BIN QASIM KARACHI-75000 Phone: 34750271-99264222 Ext: 4695 Fax: 021-34750156 Industrial liaison Officer: Ext 4951